

Work Order ID 68189

Friday, April 08, 2011 7:13:57 AM

Ship today 08/01



Page 1

Item ID: D4323-15

Accept



Setup Start



Revision ID: PRELIM

Item Name: Spacer

Stop



Start Date: 4/8/2011 Start Qty: 300.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 300.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4323

PAI

POSITIVE
RECALL

PRELIMINARY ISSUE

100

0.00



Waterjet

Memo

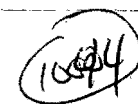
0.00

FLOW CNC Waterjet

1-Cut as per Dwg
Dwg Rev: PAI
Prog Rev: PAI

2-Deburr if necessary

FB11-4-8



110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

FB11-4-8

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Page 2

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Start Date: 4/8/2011

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Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

*inspects to Page 2
Done only
Suloulog*



QC

Memo

0.00

Quality Control

*Counted
11044*

QSP019

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

11/4/08

1044

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/16

POSITIVE RECALL

EFFECTIVE *4/8/08* AUTH *11*

RELEASED *AM* DATE *11/25/13*

PD2370

11104.08

Picklist Print

Friday, April 08, 2011 7:13:54 AM

Page 1

Work Order ID: 68189



Parent Item: D4323-15



Parent Item Name: Spacer

Start Date: 4/8/2011

Required Date: 4/8/2011

Start Qty: 300.00

Required Qty: 300.00

Comments: IPP Rev:A 11.02.14 new issue DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3- 62015		Purchased	No			100	sf	576.6026	0.007	2.210526			



6185 KYDEX .080"



1B11-4-8

Location

Loc Qty

Loc Code

therm

576.602647

116576

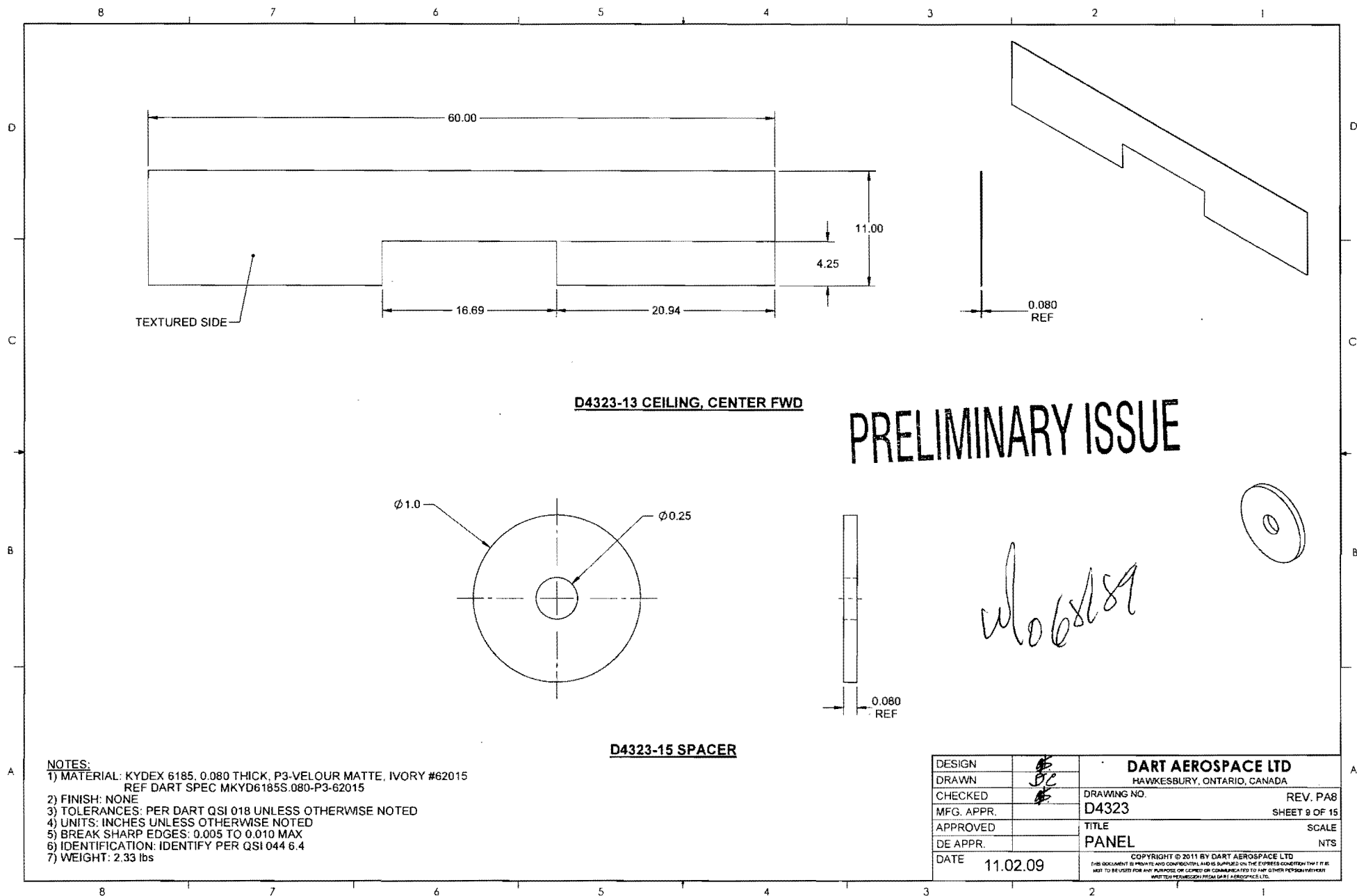
576.602647

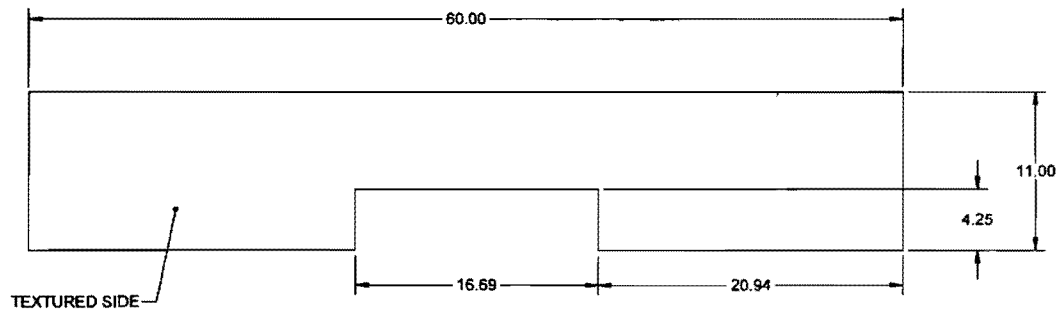
116576

1000

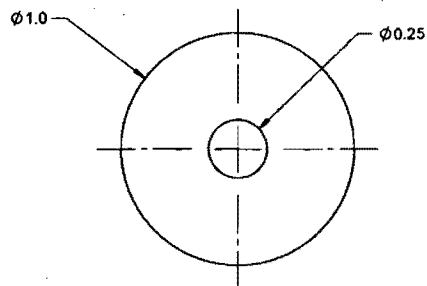
POSITIVE
RECALL

POSITIVE
RECALL











D4323-13 CEILING, CENTER FWD



D4323-15 SPACER

NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: -13 = 2.33 lbs
-15 = 0.003 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4323	SHEET 9 OF 15
APPROVED		TITLE	SCALE
DE APPR.		PANEL	NTS
DATE	11.04.21	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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RELEASED
2011-05-10
WJP

68189



